

# el lugar

## PINOT NOIR

DEFINED BY ITS PLACE OF ORIGIN



**HILLIARD BRUCE VINEYARD**

**STA. RITA HILLS**

**2016**

### ▼ VINEYARD INFORMATION:

<b>Vineyard:</b>	Hilliard Bruce Vineyards
<b>AVA:</b>	Sta. Rita Hills
<b>Clones:</b>	#777 Block 3A and #667 Block 3B
<b>Rootstock:</b>	SO4
<b>Year Planted:</b>	200
<b>Soil Info:</b>	Sand and Silt

Hilliard Bruce Vineyard is located in the cool sandy slopes in the northwestern section of the Sta. Rita Hills. The vineyard sits 14 miles from the Pacific Ocean ideal for Pinot Noir. It's well drained soils and maritime influence result in wines with more fruit intensity and complex flavors.

### ▼ WINEMAKING INFORMATION:

<b>Harvest Date:</b>	Hand harvested early morning of September 9th, 2016
<b>Brix:</b>	24.5-25.5 at harvest
<b>Varietal:</b>	100% Pinot Noir
<b>Blend:</b>	44.7% #777 & 55.3% #667

100% destemmed, native fermentation then into two 1.5 ton fermentors  
4 day cold soak  
14 day ferment then pressed into barrel.

<b>Barrel Age:</b>	Aged 11 months in French oak barrels. 22% New French Oak, 22% 1 year old French oak and 56% seasoned French oak barrels.
<b>Bottled:</b>	August 8th, 2017
<b>Alcohol:</b>	14%
<b>Production:</b>	5 barrels - 94 Cases

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